

# Executive PLUS 7018-1

*Executive*  
FILLER METALS

## An exceptional E7018-1 coated electrode.

Executive PLUS 7018-1 is a low-hydrogen (H4R) coated electrode used extensively in all industries to weld carbon and low alloy steels complete with ABS and LR approvals. This electrode has excellent strength and toughness properties; each lot is supplied with a CMTR that reports actual chemistry and actual mechanical results (Yield, Tensile, Elongation and CVN impact tested at -58°F / -50°C).

Executive PLUS 7018-1 provides a smooth and stable arc that produces little or no spatter and provides excellent arc starting and re-strike capabilities with an easy to remove slag covering.

Recommended for welding structural steel, general construction, pressure vessels, boilers, pipes, bridges, power plants, marine industry and wherever high-quality welds are required.



## Executive PLUS 7018-1 Advantages

- Exceptional strike and restrike capabilities
- High strength welds with excellent bead appearance
- Smooth arc transfer with minimal spatter
- Superior out of position welding
- Easy slag release for quick and easy clean-up